



**TAB #12**  
**Cabinet Coat™**  
**Urethane Acrylic Satin Enamel**  
**CC-45XX Series**  
 Rev. 09/09

## Cabinet Coat™ Urethane Acrylic Satin Enamel CC-45XX Series

Type	Sheen	Theoretical Spread Rate	Recommended Application	Thinner	Clean Up
Urethane Reinforced Acrylic	Satin	350 - 450 Sq. Ft. Per Gallon*	Brush or Roller	Do Not Thin	Warm Soapy Water
<b>Dry Time:</b>		<b>Tack Free:</b> 1 Hr.		<b>Recoat:</b> 6 Hrs.	<b>Full Cure:</b> 7 Days

<b>PRODUCT NAME:</b> <b>CC-45XX Series</b> <b>Cabinet Coat™</b> <b>Urethane Acrylic Satin Enamel</b>	<p>Cabinet Coat™ is the ultimate finish for refurbishing dingy kitchen and bathroom cabinets, shelving, furniture, trim &amp; crown molding and other interior applications that require an ultra-smooth, factory like finish with long lasting beauty. Its super adhering quality allows painting "hard to stick" surfaces, even polyurethane and varnish, without using a primer. Not appropriate for surfaces that will be immersed in liquid (sinks and tubs) or for stove or oven surfaces.</p>		
<b>WHERE TO USE:</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 10%; vertical-align: top;"><b>Interior &amp; Exterior</b></td> <td>Cabinets, Metal, New &amp; Previously Painted Wood, Furniture, Woodwork, Doors Trim. For exterior use, limit to small areas of trim. Do not use as a whole house paint.</td> </tr> </table>	<b>Interior &amp; Exterior</b>	Cabinets, Metal, New & Previously Painted Wood, Furniture, Woodwork, Doors Trim. For exterior use, limit to small areas of trim. Do not use as a whole house paint.
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<b>SURFACE PREPARATION:</b>	<p><b>General</b> – All surface areas to be painted should be clean, dry, sound and free of all dirt, grease, oils, waxes, mildew and any other surface contaminants that can cause paint failure. Dirt and chalk should be thoroughly removed by scrubbing with warm soapy water. Surface wax should be removed with a commercial wax stripper. Grease residue should be removed with INSL-X® Citri-Clean. Remove all loose chipping, cracking and peeling from previously painted surfaces by hand scraping, sanding, wire brushing and/or by use of power tool cleaning methods such as electric sanders, grinders, etc. Remove any loose rust, mill scale, rust deposits from metal surfaces by the same methods described above in accordance with SSPC – (Steel Structures Painting Council) specifications for the proper surface preparation of metal surfaces. Repair/replace any seriously damaged and/or delaminated surface areas. Lightly feather sand all rough paint edges to adjacent surface area. All glossy surface areas should be lightly sanded to effectively dull any existing sheen and create a more suitable surface for painting.</p> <p><b>Mildew</b> – Surface areas affected by mildew should be thoroughly hand scrubbed with a soft to medium bristle scrub brush and a solution of one cup Tri-Sodium Phosphate or a non-ammoniated detergent cleaner mixed with one part household bleach and three parts warm water, per gallon solution, Allow solution to stand on the affected surface areas for approximately 10 – 20 minutes, then rinse thoroughly with clean water and allow 24 – 48 hours to dry.</p> <p><b>Glossy Surfaces</b> – Although Cabinet Coat™ is formulated to be applied to hard to coat surfaces without the need for sanding, it is recommended that proper surface preparation still be completed to enhance adhesion properties. Surfaces such as Melamine Laminate, Formica®, ceramic tile and glossy painted surfaces should be properly deglossed.</p> <p><b>Previously Painted Surfaces:</b> No primer is needed if surface is in good condition. Clean or sand as described above. Spot prime bare spots with an initial coat of Cabinet Coat®.</p> <p><b>Melamine Laminate or Formica®:</b> No primer needed. Lightly sand with fine sandpaper. Remove sanding dust with tack rag.</p> <p><b>Ferrous Metal:</b> Prime bare spots with metal primer.</p>		

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<b>TINTABILITY:</b>	Cabinet Coat™ is available in White and a Tint Base. It can be tinted with 888 Universal colorants (up to 2 oz/gal in the White and up to 4 oz/gal in the Tint Base).
<b>*NOTE ON SPREAD RATE:</b>	Actual spread rate will vary based upon numerous factors, including texture of the substrate, application method, waste, surface porosity and thinning. The Theoretical Spread Rate listed on this document has not taken into account these factors and is only based upon the volume solids of this product and the recommended wet film thickness when applied to a smooth substrate.
<b>APPLICATION:</b>	Cabinet Coat™ applies easily with a quality brush or roller. This product is not designed for spray application. Stir product thoroughly before using. It is important to maintain a wet edge during all methods of paint application by brushing or rolling into previously applied coating area. Apply when surface and ambient temperature are above 55° F and below 90° F. Avoid paint application outside when weather conditions are threatening, and late in the afternoon when there is a threat of moisture condensing on wet paint. Do not paint if surface temperature is within 5° F of the dew point. <b>Brush:</b> Synthetic Bristle only. <b>Roller:</b> Short Nap Cover (Less than ½").
<b>RESIN TYPE:</b>	Urethane Modified Acrylic
<b>SOLIDS:</b>	Weight – 46.3 ± 1.0% Volume – 33.1 ± 1.0%
<b>WEIGHT PER GALLON:</b>	10.4 lbs.
<b>VISCOSITY:</b>	90 – 95 KU (Krebs Units)
<b>FLASH POINT:</b>	200° F or greater (TT-P-141, Method 4293)
<b>SPECULAR GLOSS:</b>	27 – 32 units @ 60 degrees
<b>SAG RATING:</b>	N/A
<b>REC. FILM THICKNESS:</b>	Wet: 3.6 to 4.6 mils Dry: 1.2 to 1.5 mils
<b>CAUTIONS:</b>	<b>CAUTION</b> <b>Use only with adequate ventilation.</b> Ensure fresh air during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use. <b>First Aid:</b> In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention immediately; for skin, wash thoroughly with soap and water. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced get medical attention immediately. If swallowed, get medical attention immediately. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations. Obtain and read the MSDS prior to using this product. <b>KEEP OUT OF REACH OF CHILDREN</b>
<b>VOC/VOS STATEMENT:</b>	This product contains a maximum of 50 grams VOC/VOS per liter of coating. (0.41 pounds per gallon).
<b>OTC CATEGORY:</b>	This product is compliant under the Ozone Transport Commission regulations and SCAQMD as a Non-Flat Finish and meets LEED qualifications.